# Product data sheet

Specifications





brushless DC motor, Lexium ILA ILE ILS, 24 to 36V, RS485 interface, industrial connector, 174mm, 92:1

ILE1R661PC1A7



! Discontinued on: Oct 9, 2023

Product availability: Non-Stock - Not normally stocked in distribution facility

#### Main

Range Of Product	Lexium integrated drive
Product Or Component Type	Motion integrated drive
Device Short Name	ILE
Motor Type	Brushless DC motor
Number Of Motor Poles	6
Phase	Single phase
[Us] Rated Supply Voltage	24 V 36 V
Network Type	DC
Communication Interface	RS485, Integrated
Length	9.02 in (229 mm)
Winding Type	Medium speed of rotation and medium torque
Electrical Connection	Industrial connector
Holding Brake	Without
Gear Box Type	Worm gear, 3 stages
Reduction Ratio	92:1 (735:5)
Nominal Speed	44 rpm 24 V 44 rpm 36 V
Nominal Torque	79.66 lbf.in (9 N.m) 24 V 81.43 lbf.in (9.2 N.m) 36 V

## Complementary

Transmission Rate	9.6, 19.2 and 38.4 kbauds
Mounting Support	Flange
Motor Flange Size	2.60 in (66 mm)
Number Of Motor Stacks	1
Centring Collar Diameter	1.42 in (36 mm)
Number Of Mounting Holes	2
Mounting Holes Diameter	0.17 in (4.4 mm)
Feedback Type	BLDC encoder

Price is "List Price" and may be subject to a trade discount – check with your local distributor or retailer for actual price.

Shaft End	Hole
Second Shaft	Without second shaft end
Supply Voltage Limits	1840 V
Current Consumption	7000 mA peak 5500 mA maximum continuous
Associated Fuse Rating	10 A
Input/Output Type	4 signals (each be used as input or output)
Voltage State 0 Guaranteed	-34.5 V
Voltage State 1 Guaranteed	1530 V
Discrete Input Current	10 mA at 24 V on/STO_A safety input 3 mA at 24 V on/STO_B safety input 2 mA at 24 V 24 V signal interface
Discrete Output Voltage	2325 V
Maximum Switching Current	100 mA per output 200 mA total
Protection Type	Safe torque off Overload of output voltage Short circuit of the output voltage
Maximum Supply Current	0.1 A power stage disabled) 6.8 A 24 V 3.8 A 36 V
Nominal Output Power	41 W 24 V 42 W 36 V
Peak Stall Torque	105.85 lbf.in (11.96 N.m) 24 V 146.57 lbf.in (16.56 N.m) 36 V
Continuous Stall Torque	103.55 lbf.in (11.7 N.m)
Detent Torque	108.86 lbf.in (12.3 N.m)
Speed Feedback Resolution	12 points/turn motor 0.33° gearbox output
Accuracy Error	+/- 1 point
Maximum Torsional Backlash	1°
Rotor Inertia	1270 kg.cm²
Maximum Mechanical Speed	54 rpm
Maximum Radial Force Fr	200 N
Maximum Axial Force Fa	80 N
Service Life In Hours	9000 h bearing
Marking	CE
Type Of Cooling	Natural convection
Net Weight	5.07 lb(US) (2.3 kg)

## **Environment**

Standards IEC 61800-3

EN 61800-3:2001, second environment IEC 50178

IEC 50347

EN 61800-3 : 2001-02 IEC 61800-3, Ed 2 IEC 60072-1

Product Certifications	cUL UL TÜV
Ambient Air Temperature For Operation	122149 °F (5065 °C) with power derating of 2 % per °C) 32122 °F (050 °C) without derating)
Permissible Ambient Air Temperature Around The Device	221 °F (105 °C) power amplifier 230 °F (110 °C) motor
Ambient Air Temperature For Storage	-13158 °F (-2570 °C)
Operating Altitude	<= 3280.84 ft (1000 m) without derating
Relative Humidity	1585 % without condensation
Vibration Resistance	20 m/s² 10500 Hz) 10 cycles IEC 60068-2-6
Shock Resistance	150 m/s² 1000 shocks IEC 60068-2-29
Ip Degree Of Protection	IP41 shaft bushing: conforming to IEC 60034-5 IP54 total except shaft bushing: conforming to IEC 60034-5

# Ordering and shipping details

Category	US1PC5618288
Discount Schedule	PC56
Gtin	3389119222648
Returnability	No
Country Of Origin	DE

# **Packing Units**

Unit Type Of Package 1	PCE
Number Of Units In Package 1	1
Package 1 Height	3.54 in (9.0 cm)
Package 1 Width	7.48 in (19.0 cm)
Package 1 Length	15.16 in (38.5 cm)
Package 1 Weight	4.96 lb(US) (2.25 kg)

## **Contractual warranty**

Warranty 18 months

## Sustainability Screen Premium

**Green Premium<sup>TM</sup> label** is Schneider Electric's commitment to delivering products with best-inclass environmental performance. Green Premium promises compliance with the latest regulations, transparency on environmental impacts, as well as circular and low-CO<sub>2</sub> products.

**Guide to assessing product sustainability** is a white paper that clarifies global eco-label standards and how to interpret environmental declarations.

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Guide to assess a product's sustainability >





Transparency RoHS/REACh

### Well-being performance

<b>Ø</b>	Mercury Free	
<b>②</b>	Rohs Exemption Information	Yes
	Pvc Free	

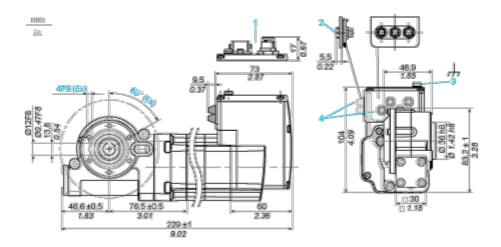
#### **Certifications & Standards**

Reach Regulation	REACh Declaration
Eu Rohs Directive	Pro-active compliance (Product out of EU RoHS legal scope)
China Rohs Regulation	China RoHS declaration
Environmental Disclosure	Product Environmental Profile
Weee	The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins.
Circularity Profile	End of Life Information

#### **Dimensions Drawings**

#### **Integrated Drive with Worm Gear**

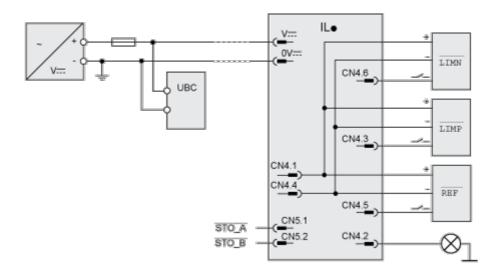
#### **Dimensions**



- 1 Option: industrial connectors
- 2 Accessories: I/O signal insert with industrial connectors
- 3 Earth (ground) terminal
- 4 Accessories: cable entries  $\emptyset = 3 \dots 9 \text{ mm/0.12} \dots 0.35 \text{ in.}$

Connections and Schema

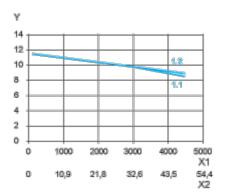
### Connection Example with 4 I/O Signals



### ILE1R661PC1A7

#### Performance Curves

#### **Torque Characteristics**



- X1 Speed of rotation of motor in rpm
- X2 Speed of rotation of gearing in rpm
- Y Torque in Nm
- 1.1 Max. torque at 24 V
- 1.2 Max. torque at 36 V