

Product data sheet

Specifications



Variable speed drive, ATV71, 55kW, 75HP, 380 to 480V, 63.7dB, EMC filter, without graphic terminal, CANopen, Modbus

ATV71HD55N4Z

⚠ Discontinued - Service only

⚠ Discontinued on: Mar 31, 2020

⚠ To be end-of-service on: Mar 31, 2028

Main

Range Of Product	Altivar 71
Product Or Component Type	Variable speed drive
Product Specific Application	Complex, high-power machines
Component Name	ATV71
Motor Power Kw	55 kW, 3 phases at 380...480 V
Motor Power Hp	75 hp, 3 phases at 380...480 V
Maximum Motor Cable Length	100 m shielded cable 200 m unshielded cable
Power Supply Voltage	380...480 V - 15...10 %
Network Number Of Phases	3 phases
Line Current	101 A for 480 V 3 phases 55 kW / 75 hp 120 A for 380 V 3 phases 55 kW / 75 hp
Emc Filter	Integrated
Assembly Style	With heat sink
Variant	Without remote graphic terminal
Apparent Power	79 kVA at 380 V 3 phases 55 kW / 75 hp
Prospective Line Isc	22 kA for 3 phases
Nominal Output Current	116 A at 2.5 kHz 380 V 3 phases 55 kW / 75 hp 96 A at 2.5 kHz 460 V 3 phases 55 kW / 75 hp
Maximum Transient Current	174 A for 60 s 3 phases 55 kW / 75 hp 191 A for 2 s 3 phases 55 kW / 75 hp
Output Frequency	0.1...500 Hz
Nominal Switching Frequency	2.5 kHz
Switching Frequency	1...16 kHz adjustable 2.5...16 kHz with derating factor
Asynchronous Motor Control Profile	Voltage/frequency ratio (2 or 5 points) Sensorless flux vector control (SFVC) (voltage or current vector) Flux vector control (FVC) with sensor (current vector) ENA (Energy adaptation) system for unbalanced loads
Type Of Polarization	No impedance for Modbus

Complementary

Disclaimer: This documentation is not intended as a substitute for and is not to be used for determining suitability or reliability of these products for specific user applications

Product Destination	Asynchronous motors Synchronous motors
Power Supply Voltage Limits	323...528 V
Power Supply Frequency	50...60 Hz - 5...5 %
Power Supply Frequency Limits	47.5...63 Hz
Speed Range	1...100 for asynchronous motor in open-loop mode, without speed feedback 1...1000 for asynchronous motor in closed-loop mode with encoder feedback 1...50 for synchronous motor in open-loop mode, without speed feedback
Speed Accuracy	+/- 0.01 % of nominal speed in closed-loop mode with encoder feedback 0.2 Tn to Tn +/- 10 % of nominal slip without speed feedback 0.2 Tn to Tn
Torque Accuracy	+/- 15 % in open-loop mode, without speed feedback +/- 5 % in closed-loop mode with encoder feedback
Transient Overtorque	170 % of nominal motor torque +/- 10 % for 60 s every 10 minutes 220 % of nominal motor torque +/- 10 % for 2 s
Braking Torque	<= 150 % with braking or hoist resistor 30 % without braking resistor
Synchronous Motor Control Profile	Vector control without speed feedback
Regulation Loop	Adjustable PI regulator
Motor Slip Compensation	Suppressable Adjustable Automatic whatever the load Not available in voltage/frequency ratio (2 or 5 points)
Diagnostic	1 LED (red) for drive voltage
Output Voltage	<= power supply voltage
Insulation	Electrical between power and control
Type Of Cable For Mounting In An Enclosure	With a NEMA Type1 kit: 3 wire(s)UL 508 cable at 40 °C, copper 75 °C / PVC With an IP21 or an IP31 kit: 3 wire(s)IEC cable at 40 °C, copper 70 °C / PVC Without mounting kit: 1 wire(s)IEC cable at 45 °C, copper 70 °C / PVC Without mounting kit: 1 wire(s)IEC cable at 45 °C, copper 90 °C / XLPE/EPR
Electrical Connection	Terminal, clamping capacity: 2.5 mm², AWG 14 (AI1-/AI1+, AI2, AO1, R1A, R1B, R1C, R2A, R2B, LI1...LI6, PWR) Terminal, clamping capacity: 150 mm² (L1/R, L2/S, L3/T, U/T1, V/T2, W/T3, PC/-, PO, PA/+, PA, PB)
Tightening Torque	0.6 N.m (AI1-/AI1+, AI2, AO1, R1A, R1B, R1C, R2A, R2B, LI1...LI6, PWR) 41 N.m, 360 lb.in (L1/R, L2/S, L3/T, U/T1, V/T2, W/T3, PC/-, PO, PA/+, PA, PB)
Supply	Internal supply for reference potentiometer (1 to 10 kOhm): 10.5 V DC +/- 5 %, <10 mA, protection type: overload and short-circuit protection Internal supply: 24 V DC (21...27 V), <200 mA, protection type: overload and short-circuit protection
Analogue Input Number	2
Analogue Input Type	AI1-/AI1+ bipolar differential voltage: +/- 10 V DC 24 V max, resolution 11 bits + sign AI2 software-configurable current: 0...20 mA, impedance: 242 Ohm, resolution 11 bits AI2 software-configurable voltage: 0...10 V DC 24 V max, impedance: 30000 Ohm, resolution 11 bits
Input Sampling Time	2 ms +/- 0.5 ms (AI1-/AI1+) - analog input(s) 2 ms +/- 0.5 ms (AI2) - analog input(s) 2 ms +/- 0.5 ms (LI1...LI5) - discrete input(s) 2 ms +/- 0.5 ms (LI6)if configured as logic input - discrete input(s)
Response Time	<= 100 ms in STO (Safe Torque Off) AO1 2 ms, tolerance +/- 0.5 ms for analog output(s) R1A, R1B, R1C 7 ms, tolerance +/- 0.5 ms for discrete output(s) R2A, R2B 7 ms, tolerance +/- 0.5 ms for discrete output(s)
Absolute Accuracy Precision	+/- 0.6 % (AI1-/AI1+) for a temperature variation 60 °C +/- 0.6 % (AI2) for a temperature variation 60 °C +/- 1 % (AO1) for a temperature variation 60 °C

Linearity Error	+/- 0.15 % of maximum value (AI1-/AI1+, AI2) +/- 0.2 % (AO1)
Analogue Output Number	1
Analogue Output Type	AO1 software-configurable logic output 10 V 20 mA AO1 software-configurable current 0...20 mA, impedance: 500 Ohm, resolution 10 bits AO1 software-configurable voltage 0...10 V DC, impedance: 470 Ohm, resolution 10 bits
Discrete Output Number	2
Discrete Output Type	Configurable relay logic: (R1A, R1B, R1C) NO/NC - 100000 cycles Configurable relay logic: (R2A, R2B) NO - 100000 cycles
Minimum Switching Current	3 mA at 24 V DC for configurable relay logic
Maximum Switching Current	R1, R2: 2 A at 250 V AC inductive load, cos phi = 0.4 R1, R2: 2 A at 30 V DC inductive load, cos phi = 0.4 R1, R2: 5 A at 250 V AC resistive load, cos phi = 1 R1, R2: 5 A at 30 V DC resistive load, cos phi = 1
Discrete Input Number	7
Discrete Input Type	LI1...LI5: programmable 24 V DC with level 1 PLC, impedance: 3500 Ohm LI6: switch-configurable 24 V DC with level 1 PLC, impedance: 3500 Ohm LI6: switch-configurable PTC probe 0...6, impedance: 1500 Ohm PWR: safety input 24 V DC, impedance: 1500 Ohm conforming to ISO 13849-1 level d
Discrete Input Logic	Negative logic (sink) (LI1...LI5), > 16 V (state 0), < 10 V (state 1) Positive logic (source) (LI1...LI5), < 5 V (state 0), > 11 V (state 1) Negative logic (sink) (LI6)if configured as logic input, > 16 V (state 0), < 10 V (state 1) Positive logic (source) (LI6)if configured as logic input, < 5 V (state 0), > 11 V (state 1)
Acceleration And Deceleration Ramps	Automatic adaptation of ramp if braking capacity exceeded, by using resistor Linear adjustable separately from 0.01 to 9000 s S, U or customized
Braking To Standstill	By DC injection
Protection Type	Against exceeding limit speed: drive Against input phase loss: drive Break on the control circuit: drive Input phase breaks: drive Line supply overvoltage: drive Line supply undervoltage: drive Overcurrent between output phases and earth: drive Overheating protection: drive Overvoltages on the DC bus: drive Short-circuit between motor phases: drive Thermal protection: drive Motor phase break: motor Power removal: motor Thermal protection: motor
Insulation Resistance	> 1 mOhm 500 V DC for 1 minute to earth
Frequency Resolution	Analog input: 0.024/50 Hz Display unit: 0.1 Hz
Communication Port Protocol	CANopen Modbus
Connector Type	1 RJ45 (on front face) for Modbus 1 RJ45 (on terminal) for Modbus Male SUB-D 9 on RJ45 for CANopen
Physical Interface	2-wire RS 485 for Modbus
Transmission Frame	RTU for Modbus
Transmission Rate	4800 bps, 9600 bps, 19200 bps, 38.4 Kbps for Modbus on terminal 9600 bps, 19200 bps for Modbus on front face 20 kbps, 50 kbps, 125 kbps, 250 kbps, 500 kbps, 1 Mbps for CANopen
Data Format	8 bits, 1 stop, even parity for Modbus on front face 8 bits, odd even or no configurable parity for Modbus on terminal

Number Of Addresses	1...127 for CANopen 1...247 for Modbus
Method Of Access	Slave CANopen
Marking	CE
Operating Position	Vertical +/- 10 degree
Height	630 mm
Depth	290 mm
Width	320 mm
Net Weight	44 kg
Option Card	Communication card for CC-Link Controller inside programmable card Communication card for DeviceNet Communication card for EtherNet/IP Communication card for Fipio I/O extension card Communication card for Interbus-S Interface card for encoder Communication card for Modbus Plus Communication card for Modbus TCP Communication card for Modbus/Uni-Telway Overhead crane card Communication card for Profibus DP Communication card for Profibus DP V1

Environment

Noise Level	63.7 dB conforming to 86/188/EEC
Dielectric Strength	3535 V DC between earth and power terminals 5092 V DC between control and power terminals
Electromagnetic Compatibility	1.2/50 μ s - 8/20 μ s surge immunity test level 3 conforming to IEC 61000-4-5 Conducted radio-frequency immunity test level 3 conforming to IEC 61000-4-6 Electrical fast transient/burst immunity test level 4 conforming to IEC 61000-4-4 Electrostatic discharge immunity test level 3 conforming to IEC 61000-4-2 Radiated radio-frequency electromagnetic field immunity test level 3 conforming to IEC 61000-4-3 Voltage dips and interruptions immunity test conforming to IEC 61000-4-11
Standards	IEC 61800-3 IEC 61800-3 environments 1 category C3 IEC 61800-3 environments 2 category C3 IEC 60721-3-3 class 3S2 EN 55011 class A group 2 UL Type 1 IEC 60721-3-3 class 3C1 IEC 61800-5-1
Product Certifications	UL CSA NOM 117 C-Tick
Pollution Degree	2 conforming to IEC 61800-5-1 3 conforming to UL 840
Ip Degree Of Protection	IP20 on upper part without blanking plate on cover conforming to IEC 60529 IP20 on upper part without blanking plate on cover conforming to IEC 61800-5-1 IP21 conforming to IEC 60529 IP21 conforming to IEC 61800-5-1 IP41 on upper part conforming to IEC 60529 IP41 on upper part conforming to IEC 61800-5-1 IP54 on lower part conforming to IEC 60529 IP54 on lower part conforming to IEC 61800-5-1
Vibration Resistance	1 gn ($f= 13...200$ Hz) conforming to IEC 60068-2-6 1.5 mm peak to peak ($f= 3...13$ Hz) conforming to IEC 60068-2-6
Shock Resistance	15 gn for 11 ms conforming to IEC 60068-2-27

Relative Humidity	5...95 % without condensation conforming to IEC 60068-2-3 5...95 % without dripping water conforming to IEC 60068-2-3
Ambient Air Temperature For Operation	-10...50 °C (without derating)
Ambient Air Temperature For Storage	-25...70 °C
Operating Altitude	<= 1000 m without derating 1000...3000 m with current derating 1 % per 100 m

Packing Units

Unit Type Of Package 1	PCE
Number Of Units In Package 1	1
Package 1 Height	47.0 cm
Package 1 Width	49.5 cm
Package 1 Length	77.5 cm
Package 1 Weight	52.0 kg

Contractual warranty

Warranty	18 months
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Sustainability

Green Premium™ label is Schneider Electric's commitment to delivering products with best-in-class environmental performance. Green Premium promises compliance with the latest regulations, transparency on environmental impacts, as well as circular and low-CO₂ products.

Guide to assessing product sustainability is a white paper that clarifies global eco-label standards and how to interpret environmental declarations.

[Learn more about Green Premium >](#)

[Guide to assess a product's sustainability >](#)



RoHS/REACH

Well-being performance

✓ Mercury Free

✓ Rohs Exemption Information [Yes](#)

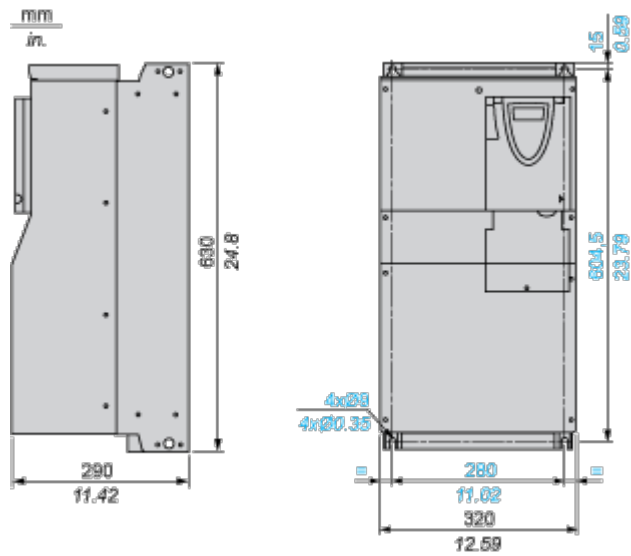
Certifications & Standards

Eu Rohs Directive	Pro-active compliance (Product out of EU RoHS legal scope) EU RoHS Declaration
China Rohs Regulation	China RoHS declaration
Weee	The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins
Circularity Profile	End of Life Information
California Proposition 65	WARNING: This product can expose you to chemicals including: Lead and lead compounds, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

Dimensions Drawings

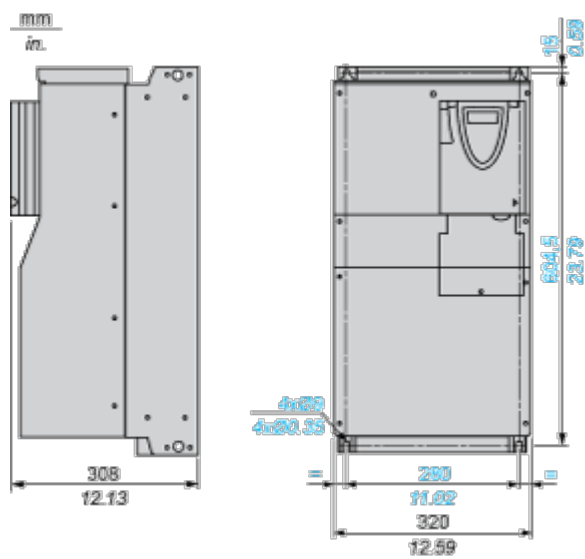
Variable Speed Drives without Graphic Display Terminal

Dimensions with or without 1 Option Card (1)



(1) Option cards: I/O extension cards, communication cards or "Controller Inside" programmable card.

Dimensions with 2 Option Cards (1)



(1) Option cards: I/O extension cards, communication cards or "Controller Inside" programmable card.

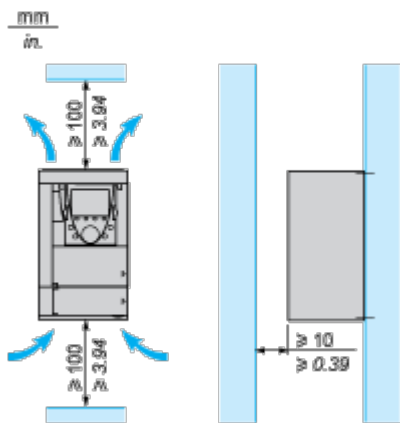
Mounting and Clearance

Mounting Recommendations

Depending on the conditions in which the drive is to be used, its installation will require certain precautions and the use of appropriate accessories.
Install the unit vertically:

- Avoid placing it close to heating elements
- Leave sufficient free space to ensure that the air required for cooling purposes can circulate from the bottom to the top of the unit.

Clearance

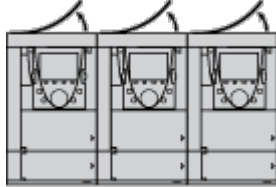


Mounting Types

Type A Mounting



Type B Mounting



Type C Mounting



By removing the protective blanking cover from the top of the drive, the degree of protection for the drive becomes IP 20.
The protective blanking cover may vary according to the drive model (refer to the user guide).

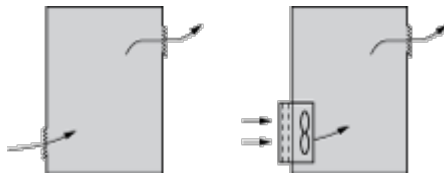
The protective blanking cover must be removed from ATV 71P***N4Z drives when they are mounted in a dust and damp proof enclosure.

Specific Recommendations for Mounting the Drive in an Enclosure

Ventilation

To ensure proper air circulation in the drive:

- Fit ventilation grilles.
- Ensure that there is sufficient ventilation. If there is not, install a forced ventilation unit with a filter. The openings and/or fans must provide a flow rate at least equal to that of the drive fans (refer to the product characteristics).



- Use special filters with IP 54 protection.
- Remove the blanking cover from the top of the drive.

Dust and Damp Proof Metal Enclosure (IP 54)

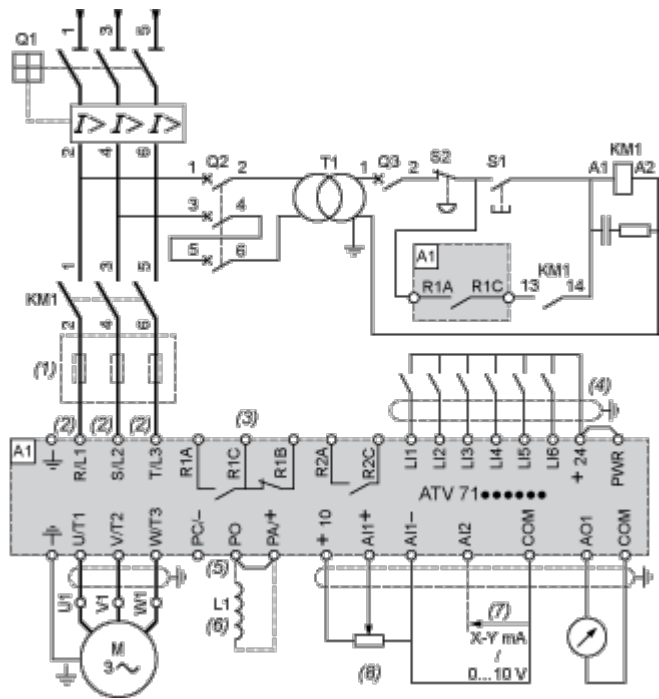
The drive must be mounted in a dust and damp proof enclosure in certain environmental conditions: dust, corrosive gases, high humidity with risk of condensation and dripping water, splashing liquid, etc.

This enables the drive to be used in an enclosure where the maximum internal temperature reaches 50°C.

Connections and Schema

Wiring Diagram Conforming to Standards EN 954-1 Category 1, IEC/EN 61508 Capacity SIL1, in Stopping Category 0 According to IEC/EN 60204-1

Three-Phase Power Supply with Upstream Breaking via Contactor



- A1 ATV71 drive
- KM1 Contactor
- L1 DC choke
- Q1 Circuit-breaker
- Q2 GV2 L rated at twice the nominal primary current of T1
- Q3 GB2CB05
- S1, S2 XB4 B or XB5 A pushbuttons
- T1 100 VA transformer 220 V secondary
- (1) Line choke (three-phase); mandatory for ATV71HC11Y...HC63Y drives (except when a special transformer is used (12-pulse)).
- (2) For ATV71HC40N4 drives combined with a 400 kW motor, ATV71HC50N4 and ATV71HC40Y...HC63Y, refer to the power terminal connections diagram.
- (3) Fault relay contacts. Used for remote signalling of the drive status.
- (4) Connection of the common for the logic inputs depends on the positioning of the SW1 switch. The above diagram shows the internal power supply switched to the "source" position (for other connection types, refer to the user guide).
- (5) There is no PO terminal on ATV71HC11Y...HC63Y drives.
- (6) Optional DC choke for ATV71H...M3, ATV71HD11M3X...HD45M3X, ATV71•075N4...•D75N4 and ATV71P...N4Z drives. Connected in place of the strap between the PO and PA/+ terminals. For ATV71HD55M3X, HD75M3X, ATV71HD90N4...HC50N4 drives, the choke is supplied with the drive; the customer is responsible for connecting it.
- (7) Software-configurable current (0...20 mA) or voltage (0...10 V) analog input.
- (8) Reference potentiometer.

All terminals are located at the bottom of the drive. Fit interference suppressors on all inductive circuits near the drive or connected on the same circuit, such as relays, contactors, solenoid valves, fluorescent lighting, etc.

Wiring Diagram Conforming to Standards EN 954-1 Category 1, IEC/EN 61508 Capacity SIL1, in Stopping Category 0 According to IEC/EN 60204-1

Three-Phase Power Supply with Downstream Breaking via Switch Disconnecter



A1 ATV71 drive

L1 DC choke

Q1 Circuit-breaker

Q2 Switch disconnecter (Vario)

(1) Line choke (three-phase), mandatory for ATV71HC11Y...HC63Y drives (except when a special transformer is used (12-pulse)).

(2) For ATV71HC40N4 drives combined with a 400 kW motor, ATV71HC50N4 and ATV71HC40Y...HC63Y, refer to the power terminal connections diagram.

(3) Fault relay contacts. Used for remote signalling of the drive status.

(4) Connection of the common for the logic inputs depends on the positioning of the SW1 switch. The above diagram shows the internal power supply switched to the "source" position (for other connection types, refer to the user guide).

(5) There is no PO terminal on ATV71HC11Y...HC63Y drives.

(6) Optional DC choke for ATV71H...M3, ATV71HD11M3X...HD45M3X, ATV71•075N4...•D75N4 and ATV71P...N4Z drives. Connected in place of the strap between the PO and PA/+ terminals. For ATV71HD55M3X, HD75M3X, ATV71HD90N4...HC50N4 drives, the choke is supplied with the drive; the customer is responsible for connecting it.

(7) Software-configurable current (0...20 mA) or voltage (0...10 V) analog input.

(8) Reference potentiometer.

All terminals are located at the bottom of the drive. Fit interference suppressors on all inductive circuits near the drive or connected on the same circuit, such as relays, contactors, solenoid valves, fluorescent lighting, etc.

Wiring Diagram Conforming to Standards EN 954-1 Category 3, IEC/EN 61508 Capacity SIL2, in Stopping Category 0 According to IEC/EN 60204-1

Three-Phase Power Supply, Low Inertia Machine, Vertical Movement



- A1 ATV71 drive
- A2 Preventa XPS AC safety module for monitoring emergency stops and switches. One safety module can manage the “Power Removal” function for several drives on the same machine. In this case, each drive must connect its PWR terminal to its + 24 V via the safety contacts on the XPS AC module. These contacts are independent for each drive.
- F1 Fuse
- L1 DC choke
- Q1 Circuit-breaker
- S1 Emergency stop button with 2 contacts
- S2 XB4 B or XB5 A pushbutton
- (1) Power supply: 24 Vdc or Vac, 48 Vac, 115 Vac, 230 Vac.
- (2) S2: resets XPS AC module on power-up or after an emergency stop. ESC can be used to set external starting conditions.
- (3) Requests freewheel stopping of the movement and activates the “Power Removal” safety function.
- (4) Line choke (three-phase), mandatory for and ATV71HC11Y...HC63Y drives (except when a special transformer is used (12-pulse)).
- (5) The logic output can be used to signal that the machine is in a safe stop state.
- (6) For ATV71HC40N4 drives combined with a 400 kW motor, ATV71HC50N4 and ATV71HC40Y...HC63Y, refer to the power terminal connections diagram.
- (7) Fault relay contacts. Used for remote signalling of the drive status.
- (8) Connection of the common for the logic inputs depends on the positioning of the SW1 switch. The above diagram shows the internal power supply switched to the “source” position (for other connection types, refer to the user guide).
- (9) Standardized coaxial cable, type RG174/U according to MIL-C17 or KX3B according to NF C 93-550, external diameter 2.54 mm / 0.09 in., maximum length 15 m / 49.21 ft. The cable shielding must be earthed.
- (10) There is no PO terminal on ATV71HC11Y...HC63Y drives.
- (11) Optional DC choke for ATV71H...M3, ATV71HD11M3X...HD45M3X, ATV71•075N4...•D75N4 and ATV71P...N4Z drives. Connected in place of the strap between the PO and PA/+ terminals. For ATV71HD55M3X,

HD75M3X, ATV71HD90N4...HC50N4 drives, the choke is supplied with the drive; the customer is responsible for connecting it.

- (12) Software-configurable current (0...20 mA) or voltage (0...10 V) analog input.
- (13) Reference potentiometer.

All terminals are located at the bottom of the drive. Fit interference suppressors on all inductive circuits near the drive or connected on the same circuit, such as relays, contactors, solenoid valves, fluorescent lighting, etc.

Wiring Diagram Conforming to Standards EN 954-1 Category 3, IEC/EN 61508 Capacity SIL2, in Stopping Category 1 According to IEC/EN 60204-1

Three-Phase Power Supply, High Inertia Machine



- A1 ATV71 drive
- A2 (5) Preventa XPS ATE safety module for monitoring emergency stops and switches. One safety module can manage the "Power Removal" safety function for several drives on the same machine. In this case the time delay must be adjusted on the drive controlling the motor that requires the longest stopping time. In addition, each drive must connect its PWR terminal to its + 24 V via the safety contacts on the XPS ATE module. These contacts are independent for each drive.
- F1 Fuse
- L1 DC choke
- Q1 Circuit-breaker
- S1 Emergency stop button with 2 N/C contacts
- S2 Run button
- (1) Power supply: 24 Vdc or Vac, 115 Vac, 230 Vac.
- (2) Requests controlled stopping of the movement and activates the "Power Removal" safety function.
- (3) Line choke (three-phase), mandatory for ATV71HC11Y...HC63Y drives (except when a special transformer is used (12-pulse)).
- (4) S2: resets XPS ATE module on power-up or after an emergency stop. ESC can be used to set external starting conditions.
- (5) For stopping times requiring more than 30 seconds in category 1, use a Preventa XPS AV safety module which can provide a maximum time delay of 300 seconds.
- (6) The logic output can be used to signal that the machine is in a safe state.
- (7) For ATV71HC40N4 drives combined with a 400 kW motor, ATV71HC50N4 and ATV71HC40Y...HC63Y, refer to the power terminal connections diagram.
- (8) Fault relay contacts. Used for remote signalling of the drive status.

(9) Connection of the common for the logic inputs depends on the positioning of the SW1 switch. The above diagram shows the internal power supply switched to the “source” position (for other connection types, refer to the user guide).

(10) Standardized coaxial cable, type RG174/U according to MIL-C17 or KX3B according to NF C 93-550, external diameter 2.54 mm/0.09 in., maximum length 15 m/49.21 ft. The cable shielding must be earthed.

(11) Logic inputs LI1 and LI2 must be assigned to the direction of rotation: LI1 in the forward direction and LI2 in the reverse direction.

(12) There is no PO terminal on ATV71HC11Y...HC63Y drives.

(13) Optional DC choke for ATV71H...M3, ATV71HD11M3X...HD45M3X, ATV71•075N4...•D75N4 and ATV71P...N4Z drives. Connected in place of the strap between the PO and PA/+ terminals. For ATV71HD55M3X, HD75M3X, ATV71HD90N4...HC50N4 drives, the choke is supplied with the drive; the customer is responsible for connecting it.

(14) Software-configurable current (0...20 mA) or voltage (0...10 V) analog input.

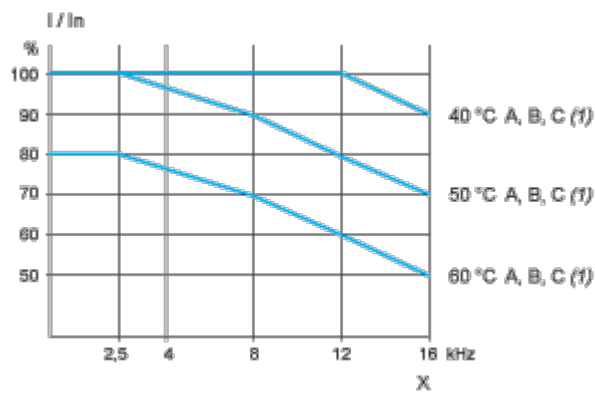
(15) Reference potentiometer.

All terminals are located at the bottom of the drive. Fit interference suppressors on all inductive circuits near the drive or connected on the same circuit, such as relays, contactors, solenoid valves, fluorescent lighting, etc.

Performance Curves

Derating Curves

The derating curves for the drive nominal current (I_n) depend on the temperature, the switching frequency and the mounting type. For intermediate temperatures (e.g. 55°C), interpolate between 2 curves.



X Switching frequency

(1) Mounting type

Above 50°C, the drive should be fitted with a control card fan kit.